



YAMAHA YFZ450 Full Single INSTALLATION INSTRUCTIONS

PLEASE READ INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION

Kit includes

1 Head pipe	1 Mid pipe
1 Silencer	1 Silencer clamp
1 8x50 bolt	1 Jet kit includes:
1 8x25 bolt	1 pilot #60
1 1" x 7/8" Aluminum spacer	1 main jet #180
1 quiet core	

Installation instructions

Save your stock parts. Some may be used for installation of new pipe!

1. Remove your stock exhaust system
2. (make sure your exhaust gasket is still in place for your new head pipe). Install new head pipe into place using the stock header mounting bolts/nuts. Do not completely tighten bolts.
3. install mid pipe into place do not completely tighten the provided 8x25 bolt.
4. place the Silencer onto the mid pipe. Make sure the clamp is in correct position. Loosely mount the silencer w/ the provided 8x50 bolt. Make sure the aluminum spacer is placed between the clamp and subframe w/ the bolt running through it.
5. Start at the head pipe and tighten head bolts (torque to manufactures specs).
6. Tighten the mid pipe bolt next (torque to manufactures specs).
7. Lastly tighten the silencer bolt (torque to manufactures specs).
8. Make sure the clamp is tightened to the silencer and go over the whole system one more time.
9. Install the #60 pilot and the #180 main jet before running this system.
10. After running this unit for the first 15-20 minutes allow the system to cool and re-check the system for any loose bolts or nuts. It is also good to check the spark plug to see that you are not running to lean or rich.

NOTE: Jetting specs are for sea level with the airbox lid removed for optimum performance. Check your packing after 20hrs of riding for optimum power and lowest db levels.

It is your responsibility to read and understand these instructions.

Jetting is the responsibility of you the owner. Due to other changes you may have made to your machine and elevation we do not guarantee that what we have provided is right for you. Use it as a good starting point and adjust it from there.