



**Yamaha raptor 660 Slip On
INSTALLATION INSTRUCTIONS**

PLEASE READ INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION

Kit includes

1 Mid pipe
1 Silencer
1 Silencer clamp
1 8x40 bolt
1 1"x7/8" spacer
2 LTE needles
1 #155 Main jet
1 #160 Main jet
1 quiet core

Installation instructions

Save your stock parts. Some may be used for installation of new pipe!

1. Remove your stock silencer leaving the stock head pipe.
2. install mid pipe sliding it over the end of the stock head pipe.
3. place the Silencer onto the mid pipe. Make sure the clamps are in correct position. Loosely mount the silencer w/ the provided 8x30 bolts.
4. Tighten the silencer bolt (torque to manufactures specs).
5. Make sure the clamps are tightened to the silencer.
6. Install LTE's needles w/ #155 & #160 main jets.
7. After running this unit for the first 15-20 minutes allow the system to cool and re-check the system for any loose bolts or nuts. It is also good to check the spark plug to see that you are not running to lean or rich.

NOTE: Jetting specs are for sea level with the airbox lid removed for optimum performance. Check your packing after 20hrs of riding for optimum power and lowest db levels.

It is your responsibility to read and understand these instructions.

Your jetting is the responsibility of you the owner. Due to other changes you may have made to your machine and elevation we do not guarantee that what we have provided is right for you. Use it as a good starting point and adjust it from there.