



**Honda 400ex Slip On  
INSTALLATION INSTRUCTIONS**

**PLEASE READ INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION**

**Kit includes**

- 1 Mid pipe
- 1 Silencer
- 1 Silencer clamp
- 1 8x40 bolt
- 1 1"x7/8" spacer
- 1 #45 pilot jet
- 1 #185 Main jet
- 1 quiet core

**Installation instructions**

**Save your stock parts. Some may be used for installation of new pipe!**

1. Remove your stock silencer leaving the stock head pipe.
2. install mid pipe sliding it over the end of the stock head pipe.
3. place the Silencer onto the mid pipe. Make sure the clamps are in correct position. Loosely mount the silencer w/ the provided 8x30 bolts. Make sure you place the spacer between the silencer clamp and subframe w/ the bolt running through it.
4. Tighten the silencer bolt (torque to manufactures specs).
5. Make sure the clamps are tightened to the silencer.
6. Install the #45 pilot jet and #185 main jet.
7. After running this unit for the first 15-20 minutes allow the system to cool and re-check the system for any loose bolts or nuts. It is also good to check the spark plug to see that you are not running to lean or rich.

**NOTE:** Jetting specs are for sea level with the airbox lid removed for optimum performance. Check your packing after 20hrs of riding for optimum power and lowest db levels.

**It is your responsibility to read and understand these instructions.**

**Your jetting is the responsibility of you the owner. Due to other changes you may have made to your machine and elevation we do not guarantee that what we have provided is right for you. Use it as a good starting point and adjust it from there.**